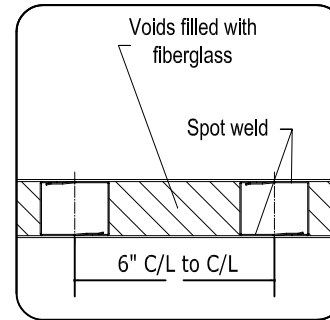
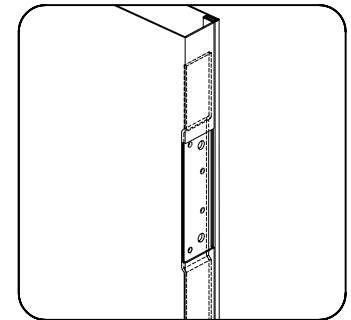


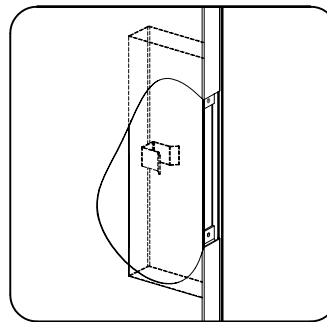
A. CLOSER REINFORCEMENT / TOP CHANNEL  
14 ga. closer reinforcement, fitted to 16 ga. inverted top channel



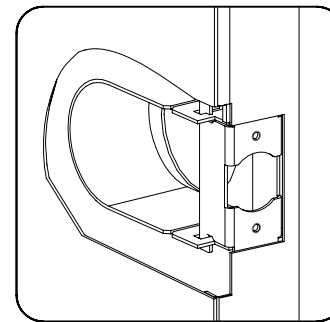
B. 20 GA. stiffeners voids filled with fiberglass



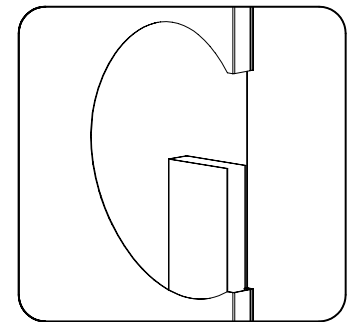
C. HINGE REINFORCEMENT  
7 GA. universal for standard or heavy weight 4.5" high template butt hinges



D. ANSI A115.1 #86 MORTISE LOCK REINFORCEMENT  
14 ga. reinforcement with lock guide D & T for #12-24 screw



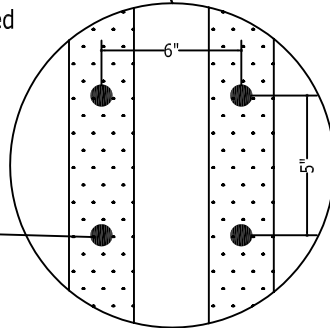
\*D. ANSI A115.2 #161 LOCK REINFORCEMENT (SHOWN)  
14 ga. reinforcement, 2-3/4" backset D & T for #8-32 screw



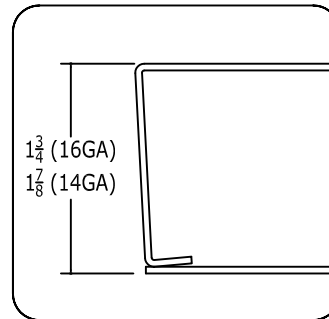
D. RIM PANIC REINFORCEMENT  
14 ga. reinforcement (includes reinforcement for surface vertical rod or surface bolts)

TECHNICAL SPECIFICATION:

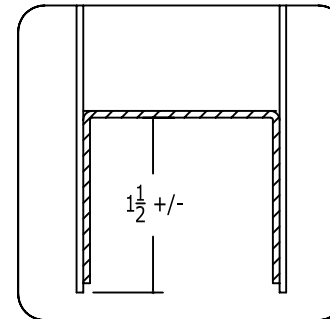
Standard Material:  
A40 Galvanneal Prime Painted  
16 Gauge  
14 Gauge  
Optional Material:  
G90 Galvanized



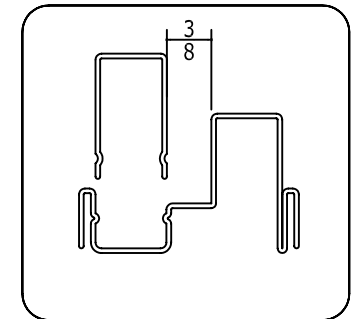
SPOT WELD



E. BEVELLED EDGES  
FULLY WELDED LAP SEAM DESIGN  
1/8" IN 2"



F. BOTTOM CHANNEL  
16 gauge inverted bottom channel



G. WHI LISTED DOOR GLAZING KIT  
(Snap in bead)

Drawing No.

Date: 05/27/2004

WELD SEAM (WS) DOORS

Drawn by: LX

PROJECT:

SHEET:

**DAYBAR**

○ OF ○